



STYRON 685P General Purpose Polystyrene Resin

STYRON™ 685P is a high heat resistance, high tensile strength and high stiffness, general purpose polystyrene resin. It is recommended for applications where strength and heat resistance properties are important. Its improved flow versus STYRON 685D will be useful in applications where flow is an issue.

Main Characteristics

- High heat resistance
- High tensile strength
- FDA Compliant ⁽¹⁾

Applications

- Consumer Electronics
- Packaging
- Extrusion
- Injection Molding

Properties ⁽²⁾	Test Method		S.I.		English		Metric	
	ISO	ASTM	Value	Unit	Value	Unit	Value	Unit
Physical								
Melt flow rate (200°C / 5 kg)	1133 /8	D 1238	2.2	g/10 min	2.2	g/10 min	2.2	g/10 min
Specific Gravity	1183	D 792	1.04		1.04		1.04	
Linear Thermal Expansion (10 ⁻⁵)	1135 9	D 696	9.0	cm/cm /°C	5.0	in/in/ °F	9.0	cm/cm/ °C
Mold Shrinkage		D 955	0.003 - 0.007	cm/cm	0.003 - 0.007	in/in	0.003 -	cm/cm 0.007
Optical								
Transmittance		D 1003	90.0	%	90.0	%	90.0	%
Haze		D 1003	1.0	%	1.0	%	1.0	%
Refractive Index		D 542	1.59		1.59		1.59	
Thermal								
Vicat Softening Temperature (120°C/hr, 1 kg)	306A	D 1525- B	108	°C	227	°F	108	°C
Deflection Temperature Under Load (Injection molded)	75A	D 648						
@ 0.45 MPa (66 psi), Unannealed			97	°C	206	°F	97	°C
@ 1.8 MPa (264 psi), Unannealed			83	°C	182	°F	83	°C
Injection Molded Mechanical Properties								
Impact Strength:								
Notched Izod specimen @ 23°C (73°F)	12.7x3.2 mm (0.5x.125 in)	180/ 4A	D 256					
			16.0	J/m	0.30	ft-lb/in	1.6	kg- cm/cm
Gardner Impact @ 23°C (73°F)		D 3029	0.1	J	1.2	in-lb	1.4	cm-kg
Tensile Properties 12.7x3.2 mm (0.5x0.125 in) specimen:								
Yield Tensile Strength (0.2 in/min) rate	5 mm/min	527	D 638	52	MPa	7600	psi	536
Ultimate Tensile Strength (0.2 in/min) rate	5 mm/min	527	D 638	52	MPa	7600	psi	536
Ultimate Elongation mm/min (0.2 in/min) rate	5	527	D 638	2.2	%	2.2	%	2.2
Tensile Modulus mm/min (0.2 in/min) rate	5	527	D 638	3200	MPa	464,000	psi	32695
Flexural Properties 1.3 mm/min (0.05 in/min) rate								
Flexural Strength (3-point)		178	D 790	103	MPa	15000	psi	1057
Flexural Modulus (3-point)		178	D 790	3240	MPa	470,000	psi	33120



Flammability Properties ⁽³⁾

UL 94 Classification:

@1.47 mm (0.058 in) thickness

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- (1) When used unmodified for the manufacture of food contact articles, STYRON 685P will comply with Food Additive Regulations 21 CFR 177.1640 under the U.S. Food, Drug and Cosmetic Act. Such uses are subject to good manufacturing practices and any other limitations which are part of the statute or regulations. These should be consulted for complete details.
- (2) Typical properties, not to be considered as specification limits.
- (3) This numerical flame-spread rating is not intended to reflect hazards presented by material under actual fire conditions.

Product Stewardship

Americas Styrenics has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our Product Stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our Product Stewardship program rests with each and every individual involved with Americas Styrenics products – from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

Americas Styrenics strongly encourages its customers to review both their manufacturing processes and their applications of Americas Styrenics products from the standpoint of human health and environmental quality to ensure that Americas Styrenics products are not used in ways for which they are not intended or tested. Americas Styrenics personnel are available to answer your questions and to provide reasonable technical support. Americas Styrenics product literature, including safety data sheets, should be consulted prior to use of Americas Styrenics products. Current safety data sheets are available from Americas Styrenics.

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- b. use in cardiac prosthetic devices regardless of the length of time involved (Cardiac prosthetic devices include, but are not limited to, pacemaker leads and devices, artificial hearts, heart valves, intra-aortic balloons and control systems, and ventricular bypass assisted devices);
- c. use as a critical component in medical devices that support or sustain human life; or
- d. use specifically by pregnant women or in applications designed specifically to promote or interfere with human reproduction.

Additionally, all Products intended for use in pharmaceutical applications, other than pharmaceutical packaging, must pass the current Pharmaceutical Liability Guidelines.

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